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PRODUCT DATA SHEET EVERBUILD[®] FIX & FILL Expanding Foam

One-part, quick-setting polyurethane foam

PRODUCT DESCRIPTION

 $\rm EVERBUILD^{\circ}$ FIX & FILL is a quick-setting one-part polyurethane foam in aerosol form. FIX & FILL is supplied with attachable nozzles. The foam expands on application up to 150 % its original volume.

Once cured the foam can be cut, sawn or plastered over after only one hour providing the working temperatures (can and surfaces) are between +5 °C to +30 °C, ideally +20 °C.

USES

Filling

- Gaps around pipe entries through walls.
- Gaps around window frames, door frames.
- Electrical wire chasing prior to plastering.
- Deep joints prior to applying sealant or plaster.
- Irregular gaps in stone, brick, concrete or plaster.

Fixing

- Door frames.
- Timber structures.
- Window sills and thresholds.
- Window frames.

Insulating

- Behind cladding to exterior walls.
- Behind soffit and barge boards.

PRODUCT INFORMATION

CHARACTERISTICS / ADVANTAGES

- Quick setting can be cut, sawn or plastered in 1 hour.
- Economical in use expands up to 55 times its original volume.
- Fills irregular and broad gaps where most conventional fillers would fail.
- Possesses insulating and sound deadening properties.

Expansion	45 litres (750 ml can) 30
	litres (500 ml can)
Cell Structure	Medium fine
Temp Res Of Cured Bead	Long Term: -40 to +80 °C
	Short Term: -40 to +100 °C
Building Material Class	B3

Packaging	500 ml and 750 ml aerosol
Shelf Life	15 months in original containers at stated storage temperatures.
Storage Conditions	Store upright between +5 °C and +25 °C. Pressurized container. Protect from sunlight and do not expose to temperatures above 50 °C. Do not pierce or burn the can even after use. Store as flammable liquid. Note: Elevated temperatures will reduce shelf life dramatically.

TECHNICAL INFORMATION

Compressive Strength

0.03 MPa (DIN 53427)

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Tensile Strength	0.08 MPa (ISO 1926-79)
Reaction to Fire	B3 (DIN 4102-1)
Thermal Resistance	-40 °C to +80 °C
Resistance to Water Penetration	0 (ISO 2896-87)
Thermal Conductivity	0.036 W/m.k (DIN 52612)
Service Temperature	
Water Absorption	0.3 Vol % (DIN 53433)
APPLICATION INFORMATI	ON
Viald	$20.45 \pm (750 \text{ m} \text{ can}) 20.20 \pm (500 \text{ m} \text{ can})$

Yield	30-45 L (750 ml can) 20-30 L (500 ml can)
Cutting Time	30-45 minutes (10 mm diameter)
Tack Free Time	~7 minutes (10 mm diameter)

VALUE BASE

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LIMITATIONS

- Carefully read instructions and text in warning box before use.
- Do not over-pressurize container.
- Always apply above +5 °C, ideally +20 °C (conditions and product).
- Clean spills immediately with Everbuild[®] FOAM CLEANER.
- When using EVERBUILD[®] FIX & FILL Expanding Foam, always remove nozzle from can and clean immediately after use with Everbuild[®] FOAM CLEANER.
- For fire rated joints, use Everbuild[®] FIREFOAM B1 in conjunction with Everbuild[®] FIREMATE[®].
- Once cured, dry foam must be removed mechanically or use FOAM EATER (always cut back and use on residues). No solvent will remove the product.

ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

Ensure all surfaces are clean, sound and free from dust and loose particles. **Moisten surfaces to be sealed with water. This assists the curing process.**

APPLICATION METHOD / TOOLS

ALWAYS WEAR PROTECTIVE GLOVES.

Shake can well before use (about 20 times). Carefully fix nozzle. Do not overtighten or force. ALWAYS USE CAN UPSIDE DOWN.

Only partially fill cavities as the foam will expand to fill the remaining space. Any excess foam can be removed whilst still wet with Everbuild[®] FOAM CLEANER. Cured foam must be removed mechanically or use FOAM EATER. When used for fixing door frames, supports must be used until the foam is fully cured.

Please note:

- When transported in cars, keep upright and secured in boot, out of direct sunlight.
- When removing cured foam from skin, take care not to damage with abrasives.
- Grease skin with body lotion or similar.
- IMPORTANT Re-use is only possible by cleaning the nozzle and valve tip with Everbuild® FOAM CLEANER before the foam has cured. Do not push any object into the valve as the contents may explode.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for exact product data and uses.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika re-

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serves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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