

## **BUILDING TRUST**

## PRODUCT DATA SHEET

# SikaWall®-531 Smoothband

#### **Smoothband Render**

## PRODUCT DESCRIPTION

SikaWall\*-531 Smoothband is factory batched polymer enhanced cement based dry mixed render. This product is through coloured and only requires the addition of clean potable water; no other material should be added.

#### **USES**

Smoothband has been specifically designed to achieve a flat finish in small areas such as window and door reveals.

## **CHARACTERISTICS / ADVANTAGES**

- Allows applicator to achieve flat finish
- Available in a range of natural colours

## **PRODUCT INFORMATION**

Packaging	25 kg bag
Shelf Life	12 Months from date of manufacture
Storage Conditions	Dry frost free conditions

#### APPLICATION INFORMATION

Consumption	When applied to a correctly prepared even substrate at a thickness of 6-8
	mm (Recommended Thickness) a 25 kg bag approximately covers 2 m <sup>2</sup> .

## **VALUE BASE**

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

#### LIMITATIONS

- Product intended for professional use. It is advisable when completing the different finishes, to take into account the hardening time, which will vary according to climatic conditions.
- Avoid applications on substrates exposed to direct sun or in hot drying winds.

- Do not apply on over heated substrates. In hot conditions dampen the substrate prior to application.
  Dampen the render after application.
- Do not apply to a frozen substrate or on thawing substrates. Do not use in freezing conditions. Take precautions during damp climatic conditions. Discolouration could occur).
- Do not apply on very wet substrates or where there are wet patches. (Discolouration could occur).
- Minimum application temperatures: +5 °C for light colours, +8 °C for dark colours.
- Over 30 °C, special precautions must be taken. In order to reduce the risk of colour differences after drying, always use the same batch number

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## **ECOLOGY, HEALTH AND SAFETY**

Wear suitable protective clothing, gloves and eye / face protection. This product contains materials which may cause an allergic reaction, is irritating to eyes and harmful if swallowed. In case of contact, seek medical advice. Keep out of the reach of children. Read and follow the guidelines in the Health and Safety data sheet for this produc

#### **APPLICATION INSTRUCTIONS**

#### **MIXING**

- Mix with 4-4.5 litres of clean potable water no other material should be added.
- Mix by a concrete mixer or paddle mixer.
- Mix for approximately five minutes to allow dispersion of binders and additives.
- Care should be taken not to over mix or over trowel as this will reduce the adhesion properties of the material.

#### **APPLICATION**

- If applied as a one coat render SikaWall\*-531
  Smoothband must be applied over 2 passes at a total thickness of 8- 10 mm.
- If applied on to a polymer enhanced basecoat smoothband should be applied over one pass to a total thickness of 6-8 mm.

#### LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

#### **LEGAL NOTES**

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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